



**NLS-EM3096**

**OEM Scan Engine**

**User Guide**



## **Disclaimer**

© 2014 Fujian Newland Auto-ID Tech. Co., Ltd. All rights reserved.

Please read through the manual carefully before using the product and operate it according to the manual. It is advised that you should keep this manual for future reference.

Do not disassemble the device or remove the seal label from the device. Otherwise, Fujian Newland Auto-ID Tech. Co., Ltd. does not assume responsibility for the warranty or replacement.

All pictures in this manual are for reference only and actual product may differ. Regarding to the product modification and update, Fujian Newland Auto-ID Tech. Co., Ltd. reserves the right to make changes to any software or product to improve reliability, function, or design at any time without notice. Besides, the information contained herein is subject to change without prior notice.

The products depicted in this manual may include software copyrighted by Fujian Newland Auto-ID Tech. Co., Ltd or a third party. The user, corporation or individual, shall not duplicate, in whole or in part, distribute, modify, decompile, disassemble, decode, reverse engineer, rent, transfer or sublicense such software without prior written consent from the copyright holders.

This manual is copyrighted. No part of this publication may be reproduced or distributed in any form without written permission from Newland.

Fujian Newland Auto-ID Tech. Co., Ltd. reserves the right to make final interpretation of the statement above.

Fujian Newland Auto-ID Tech. Co., Ltd.

3F, Building A, No.1, Rujiang Xi Rd., Mawei, Fuzhou, Fujian, P.R. China. 350015.

<http://www.nlscan.com>

**Revision History**

Version	Description	Date
V1.0.0	Initial release.	November 20, 2014

## Table Of Contents

<b>Revision History .....</b>	<b>3</b>
<b>Chapter 1 Getting Started.....</b>	<b>1</b>
Introduction .....	1
About This Guide .....	1
Connecting EVK to PC .....	1
Barcode Scanning .....	2
Barcode Programming.....	2
Factory Defaults.....	3
<b>Chapter 2 Communication Interfaces .....</b>	<b>4</b>
TTL-232 Interface .....	4
Baud Rate .....	5
Parity Check .....	6
Data Bit .....	6
Data Bit & Parity Check .....	7
Stop Bit .....	7
USB Interface (Optional) .....	8
USB Enumeration .....	8
USB HID-KBW .....	8
USB Country Keyboard Types .....	9
Beep on Unknown Character .....	10
Inter-Keystroke Delay .....	10
Convert Case.....	11
USB COM Port Emulation .....	11
<b>Chapter 3 Scan Mode.....</b>	<b>12</b>
Batch Mode.....	12
Trigger Mode .....	13
Decode Session Timeout .....	13
Level Trigger/Pulse Trigger .....	14
Auto Sleep .....	14
Sense Mode.....	15

Decode Session Timeout .....	15
Image Stabilization Timeout .....	15
Continue after Good Decode.....	16
Timeout between Decodes (Same Barcode) .....	16
Sensitivity .....	17
Continuous Mode.....	19
Decode Session Timeout .....	19
Timeout between Decodes .....	19
Cellphone Read Mode.....	20
<b>Chapter 4 Scanning Preferences.....</b>	<b>21</b>
Introduction .....	21
Decode Area .....	21
Whole Area Decoding.....	21
Central Area Decoding .....	21
Specify Central Area .....	22
<b>Chapter 5 Illumination &amp; Aiming.....</b>	<b>23</b>
Illumination.....	23
Aiming .....	24
<b>Chapter 6 Beep &amp; LED Indications.....</b>	<b>25</b>
Startup Beep.....	25
Beep after Good Decode (Non-programming Barcode) .....	26
Beep Type.....	26
Beep Volume .....	27
Beep on Unknown Character .....	27
Beep after Good Decode (Programming Barcode).....	28
LED Notification for Good Decode .....	28
Transmit NGR Message .....	29
Edit NGR Message .....	29
<b>Chapter 7 Data Formatting.....</b>	<b>30</b>
General Settings.....	31
Enable/Disable All Prefix/Suffix .....	31
Prefix Sequences.....	31
Custom Prefix .....	32

Enable/Disable Custom Prefix.....	32
Set Custom Prefix.....	32
AIM ID Prefix.....	33
Code ID Prefix .....	33
Restore All Default Code IDs.....	33
Modify Code ID .....	34
Custom Suffix .....	37
Enable/Disable Custom Suffix.....	37
Set Custom Suffix.....	37
Terminating Character Suffix.....	38
Enable/Disable Terminating Character Suffix .....	38
Set Terminating Character Suffix .....	39

## **Chapter 8 Symbolologies ..... 40**

General Settings.....	40
Enable/Disable All Symbolologies.....	40
Enable/Disable 1D Symbolologies .....	40
Enable/Disable 2D Symbolologies .....	40
Video Reverse .....	41
1D Symbolologies.....	42
Code 128 .....	42
Restore Factory Defaults.....	42
Enable/Disable Code 128.....	42
Set Length Range for Code 128 .....	42
GS1-128 (UCC/EAN-128) .....	43
Restore Factory Defaults.....	43
Enable/Disable GS1-128.....	43
Set Length Range for GS1-128.....	43
AIM-128 .....	44
Restore Factory Defaults.....	44
Enable/Disable AIM-128.....	44
Set Length Range for AIM-128 .....	44
EAN-8 .....	45
Restore Factory Defaults.....	45
Enable/Disable EAN-8.....	45
Transmit Check Digit.....	46

Add-On Code.....	46
Add-On Code Required.....	47
EAN-8 Extension .....	47
EAN-13 .....	48
Restore Factory Defaults.....	48
Enable/Disable EAN-13.....	48
Transmit Check Digit .....	48
Add-On Code.....	49
Add-On Code Required.....	49
ISSN.....	50
Restore Factory Defaults.....	50
Enable/Disable ISSN .....	50
Add-On Code.....	51
Add-On Code Required.....	51
ISBN.....	52
Restore Factory Default .....	52
Enable/Disable ISBN.....	52
Set ISBN Format .....	52
Add-On Code.....	53
Add-On Code Required.....	53
UPC-E .....	54
Restore Factory Defaults.....	54
Enable/Disable UPC-E .....	54
Transmit Check Digit .....	54
Add-On Code.....	55
Add-On Code Required.....	55
Transmit System Character “0” .....	56
UPC-E Extension .....	56
UPC-A.....	57
Restore Factory Defaults.....	57
Enable/Disable UPC-A .....	57
Transmit Check Digit .....	57
Add-On Code.....	58
Add-On Code Required.....	58
Transmit Preamble Character “0”.....	59
Interleaved 2 of 5.....	60

Restore Factory Defaults.....	60
Enable/Disable Interleaved 2 of 5 .....	60
Set Length Range for Interleaved 2 of 5 .....	60
Check Digit Verification .....	61
ITF-14 .....	62
ITF-6 .....	63
Matrix 2 of 5 .....	64
Restore Factory Defaults.....	64
Enable/Disable Matrix 2 of 5 .....	64
Set Length Range for Matrix 2 of 5 .....	64
Check Digit Verification .....	65
Industrial 2 of 5 .....	66
Restore Factory Defaults.....	66
Enable/Disable Industrial 2 of 5 .....	66
Set Length Range for Industrial 2 of 5 .....	66
Check Digit Verification .....	67
Standard 2 of 5 (IATA 2 of 5) .....	68
Restore Factory Defaults.....	68
Enable/Disable Standard 25 .....	68
Set Length Range for Standard 25 .....	68
Check Digit Verification .....	69
Code 39 .....	70
Restore Factory Defaults.....	70
Enable/Disable Code 39.....	70
Transmit Start/Stop Character .....	70
Set Length Range for Code 39 .....	71
Check Digit Verification .....	71
Enable/Disable Code 39 Full ASCII .....	71
Codabar .....	72
Restore Factory Defaults.....	72
Enable/Disable Codabar .....	72
Set Length Range for Codabar .....	72
Check Digit Verification .....	73
Transmit Start/Stop Character .....	73
Start/Stop Character Format .....	74
Code 93 .....	75



Restore Factory Defaults.....	75
Enable/Disable Code 93.....	75
Set Length Range for Code 93 .....	75
Check Digit Verification .....	76
GS1-Databar (RSS).....	77
Restore Factory Defaults.....	77
Enable/Disable GS1 Databar .....	77
Transmit Application Identifier “01” .....	77
Code 11 .....	78
Restore Factory Defaults.....	78
Enable/Disable Code 11.....	78
Set Length Range for Code 11 .....	78
Transmit Check Digit.....	79
Check Digit Verification .....	79
Plessey .....	80
Restore Factory Defaults.....	80
Enable/Disable Plessey.....	80
Set Length Range for Plessey .....	80
Check Digit Verification .....	81
MSI-Plessey.....	82
Restore Factory Defaults.....	82
Enable/Disable MSI-Plessey.....	82
Set Length Range for MSI-Plessey.....	82
Transmit Check Digit.....	83
Check Digit Verification .....	83
2D Symbolologies.....	84
PDF 417.....	84
Restore Factory Defaults.....	84
Enable/Disable PDF 417 .....	84
Set Length Range for PDF 417 .....	84
PDF 417 Twin Code .....	85
QR Code.....	86
Restore Factory Defaults.....	86
Enable/Disable QR Code .....	86
Set Length Range for QR Code .....	86
Micro QR .....	86

QR Twin Code .....	87
Data Matrix.....	89
Restore Factory Defaults.....	89
Enable/Disable Data Matrix.....	89
Set Length Range for Data Matrix.....	89
Rectangular Barcode.....	90
Mirror Image .....	90
Data Matrix Twin Code.....	91
<b>Chapter 9 Image Control .....</b>	<b>92</b>
Ambient Illumination .....	92
Image Flipping .....	93
Flip .....	94
Flip Vertically .....	94
Flip Horizontally .....	94
<b>Chapter 10 Troubleshooting .....</b>	<b>95</b>
FAQ.....	95
<b>Appendix .....</b>	<b>97</b>
Appendix 1: Factory Defaults Table .....	97
Appendix 2: AIM ID Table.....	104
Appendix 3: Code ID Table .....	106
Appendix 4: ASCII Table .....	107
Appendix 5: Parameter Programming Examples .....	111
a. Program the Decode Session Timeout .....	111
b. Program the Time Period from Idle to Sleep.....	111
c. Program the Image Stabilization Timeout .....	111
d. Program the Timeout between Decodes (Same Barcode) .....	112
e. Program the Threshold Value of Illumination Change .....	112
f. Program the Timeout between Decodes.....	112
g. Program the Central Area.....	113
h. Program the Custom Prefix/Suffix .....	113
i. Program the Terminating Character Suffix.....	113
j. Program the Code ID.....	114
k. Program the NGR Message .....	114
l. Program the Length Range (Maximum/Minimum Lengths) for a Symbology .....	115

Appendix 6: Digit Barcodes ..... 116

Appendix 7: Save/Cancel Barcodes..... 118





## Chapter 1 Getting Started

### Introduction

The NLS-EM3096 OEM scan engines, armed with the Newland patented **UIMG<sup>®</sup>**, a computerized image recognition system, bring about a new era of 2D barcode scan engines.

The EM3096s' 2D barcode decoder chip ingeniously blends **UIMG<sup>®</sup>** technology and advanced chip design & manufacturing, which significantly simplifies application design and delivers superior performance and solid reliability with low power consumption.

The EM3096s support all mainstream 1D and standard 2D barcode symbologies (e.g., PDF417, QR Code M1/M2/Micro and Data Matrix) as well as GS1-DataBarTM(RSS) (Limited/Stacked/Expanded versions). It can read barcodes on virtually any medium - paper, plastic card, mobile phones and LCD displays.

This compact, lightweight engine fits easily into even the most space-constrained equipments such as data collectors, meter readers, ticket validators and PDAs.

### About This Guide

This guide provides programming instructions for the EM3096. Users can configure the EM3096 by scanning the programming barcodes included in this manual.

The EM3096 has been properly configured for most applications and can be put into use without further configuration. Users may check the **Factory Defaults Table** in **Appendix** for reference. Throughout the manual, asterisks (\*\*) indicate factory default values.

### Connecting EVK to PC

The EVK tool is provided to assist users in application development for the EM3096. You can connect the EVK to PC via a USB connection or an RS-232 connection. In case of USB connection, a driver is required if PC wants to communicate with EM3096 and receive decoded data through virtual serial port.





0006010  
**Enter Setup**

---

## Barcode Scanning

Powered by area-imaging technology and Newland patented **UIMG** technology, the EM3096 features fast scanning and accurate decoding. Barcodes rotated at any angle can still be read with ease. When scanning a barcode, simply center the aiming beam or pattern projected by the EM3096 over the barcode.

## Barcode Programming

Scanning the **Enter Setup** barcode can enable the engine to enter the setup mode. Then you can scan a number of programming barcodes to configure your engine. To exit the setup mode, scan the **Exit Setup** barcode.

If the engine has exited the setup mode, only some special programming barcodes, such as the **Enter Setup** barcode and **Restore All Factory Defaults** barcode, can be read.



0006010  
**Enter Setup**



0006000  
**\*\* Exit Setup**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

Programming barcode data can be transmitted to the Host. Scan the appropriate barcode below to enable or disable the transmission of programming barcode data (i.e. the characters under programming barcode) to the Host.

Restarting the engine will automatically disable the transmission of programming barcode data to the Host.



**Transmit Programming Barcode Data**



**\*\* Do Not Transmit Programming Barcode Data**

## Factory Defaults

Scanning the following barcode can restore the engine to the factory defaults. See **Appendix 1: Factory Defaults Table** for more information.

**Note:** Use this feature with discretion.



**Restore All Factory Defaults**



0006000  
**\* Exit Setup**



## Chapter 2 Communication Interfaces

The EM3096 provides a TTL-232 interface and a USB interface (optional) to communicate with the host device. The host device can receive scanned data and send commands to control the engine or to access/alter the configuration information of the engine via the interface.

### TTL-232 Interface

Serial communication interface is usually used when connecting the engine to a host device (like PC, POS). However, to ensure smooth communication and accuracy of data, you need to set communication parameters (including baud rate, parity check, data bit and stop bit) to match the host device.

The serial communication interface provided by the engine is based on TTL-level signals. TTL-232 can be used for most application architectures. For those requiring RS-232, an external conversion circuit is needed. The conversion circuit is available only to some models.



#### \*\* Serial Communication

Default serial communication parameters are listed below. Make sure all parameters match the host requirements.

Parameter	Factory Default
Serial Communication	Standard TTL-232
Baud Rate	9600
Parity Check	None
Data Bits	8
Stop Bits	1
Hardware Flow Control	None







0006010  
Enter Setup

## Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the baud rate to match the Host requirements.



0100030  
\*\* 9600



0100000  
1200



0100050  
19200



0100010  
2400



0100060  
38400



0100020  
4800



0100070  
57600



0100040  
14400



0100080  
115200



0006000  
\* Exit Setup



0006010  
Enter Setup

---

## Parity Check

When the number of data bits is set to 7, you can only select either **Even Parity** or **Odd Parity**. The **None** option will be regarded as **Even Parity** in this case.



0101000

**\*\* None**



0101010

**Even Parity**



0101020

**Odd Parity**

## Data Bit

When the number of data bits is set to 7, you can only select either **Even Parity** or **Odd Parity**.



0103020

**7 Data Bits**



0103030

**\*\* 8 Data Bits**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## Data Bit & Parity Check



0105010

**7 Data Bits/Even Parity**



0105020

**7 Data Bits/Odd Parity**



0105030

**\*\* 8 Data Bits/ No Parity**



0105040

**8 Data Bits/Even Parity**



0105050

**8 Data Bits/Odd Parity**

## Stop Bit



0102000

**\*\* 1 Stop Bit**



0102010

**2 Stop Bits**



0006000  
\* Exit Setup



---

## USB Interface (Optional)

### USB Enumeration

If the engine is connected to the Host via a USB connection, the engine will be enumerated using S/N or “00000000” after power-up. **Enumeration using S/N** enables the Host to distinguish even between engines of same model. **Enumeration using “00000000”** disables the Host from distinguishing between engines of same model.

Driver installation is required for each USB device distinguished from others by the Host in the process of enumeration.



**Enumeration Using S/N**



**\*\* Enumeration Using “00000000”**

### USB HID-KBW

When you connect the engine to the Host via a USB connection, you can enable the **USB HID-KBW** feature by scanning the barcode below. Then engine’s transmission will be simulated as USB keyboard input. The Host receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.



**USB HID-KBW**





0006010  
Enter Setup

---

## USB Country Keyboard Types

Keyboard layouts vary from country to country. The default setting is 1-U.S. keyboard.



1103001

**\*\* 1 - U.S.**



1103002

**2 - Japan**



1103003

**3 - Denmark**



1103004

**4 - Finland**



1103005

**5 - France**



1103006

**6 - Turkey\_F**



1103007

**7 - Italy**



1103008

**8 - Norway**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

### **Beep on Unknown Character**

Due to the differences in keyboard layouts, some characters contained in barcode data may be unavailable on the selected keyboard. As a result, the engine fails to transmit the unknown characters.

Scan the appropriate barcode below to enable or disable the emission of beep when an unknown character is detected.



1103031

**Beep on Unknown Character**



1103030

**\*\* Do Not Beep on Unknown Character**

### **Inter-Keystroke Delay**

This parameter specifies the delay between emulated keystrokes.



1103050

**\*\* No Delay**



1103051

**Short Delay (20ms)**



1103052

**Long Delay (40ms)**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

## Convert Case

Scan the appropriate barcode below to convert barcode data to your desired case.



1103040

**\*\* No Case Conversion**



1103043

**Invert Upper and Lower Case Characters**



1103041

**Convert All to Upper Case**



1103042

**Convert All to Lower Case**

**Example:** When the **Convert All to Lower Case** feature is enabled, barcode data “AbC” is transmitted as “abc”.

## USB COM Port Emulation

If you connect the engine to the Host via a USB connection, the **USB COM Port Emulation** feature allows the Host to receive data in the way as a serial port does. A driver is required for this feature.



1100060

**USB COM Port Emulation**



0006000  
\* Exit Setup



0006010  
Enter Setup

## Chapter 3 Scan Mode

### Batch Mode

If the Batch Mode is enabled, driving the TRIG pin on the host interface connector low activates a round of multiple decode sessions. This round of multiple scans continues until the active trigger signal is no longer present. Rereading the same barcode is not allowed if it was decoded previously in the same round. For good decode, the engine transmits decoded data via communication port. To activate another round of multiple scans, the Host needs to first negate the trigger, waits 20ms or longer and then drive the TRIG pin low.



0302003  
\*\* Batch Mode



0006000  
\* Exit Setup





0006010  
Enter Setup

---

## Trigger Mode

If the Trigger Mode is enabled, driving the TRIG pin on the host interface connector low activates a decode session. The session continues until the barcode is decoded or decode session timeout expires or the active trigger signal is no longer present. For good decode, the engine transmits decoded data via communication port. To activate another session, the Host needs to first negate the trigger, waits 20ms or longer and then drive the TRIG pin low.



0302000  
Trigger Mode

## Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 0ms to 3,600,000ms. The default setting is 3,000ms. To learn how to program this parameter, see **Appendix 5**.



0313000  
Decode Session Timeout



0006000  
\* Exit Setup



0006010  
Enter Setup

## Level Trigger/Pulse Trigger

**Level trigger:** Decode session is activated and continued by constant active trigger signal. The decode session ends once the barcode is decoded or decode session timeout expires.

**Pulse trigger:** Decode session is activated by electric pulse of trigger signal. The decode session continues until the barcode is decoded or decode session timeout expires.



\*\* Level Trigger



Pulse Trigger

## Auto Sleep

Auto Sleep allows the engine in the Trigger Mode to automatically enter the sleep or low power mode if no operation or communication is performed for a time period (user programmable). When the engine is in the sleep mode, receiving trigger signal or communication from the Host can awake the engine. The engine returns to full operation within 100ms.



\*\* Enable Auto Sleep



Disable Auto Sleep

The parameter below specifies how long the engine remains idle (no operation or communication occurs) before it is put into sleep mode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 500ms. To learn how to program this parameter, see **Appendix 5**.



Time Period from Idle to Sleep



0006000  
\* Exit Setup



0006010  
Enter Setup

---

## Sense Mode

If the Sense Mode is enabled, the engine activates a decode session every time it detects a change in ambient illumination. The decode session continues until the barcode is decoded or the decode session timeout expires.

Driving the TRIG pin on the host interface connector low can also activate a decode session. The decode session continues until the active trigger signal is no longer present or the barcode is decoded or the decode session timeout expires. The trigger signal needs to be negated before the engine is able to monitor ambient illumination again.



0302010  
Sense Mode

## Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. If the timeout expires or the barcode is decoded, the engine goes back to monitoring ambient illumination. It is programmable in 1ms increments from 0ms to 3,600,000ms. The default setting is 3,000ms. To learn how to program this parameter, see **Appendix 5**.



0313000  
Decode Session Timeout

## Image Stabilization Timeout

The image stabilization timeout is programmable in 1ms increments from 0ms to 1,600ms. The default setting is 500ms. To learn how to program this parameter, see **Appendix 5**.



0313120  
Image Stabilization Timeout



0006000  
\* Exit Setup



0006010  
Enter Setup

---

## Continue after Good Decode

**Continue after Good Decode:** The engine starts next decode session after good decode.

**Pause after Good Decode:** The engine starts another round of illumination monitoring and image stabilization after good decode.



**\*\* Pause after Good Decode**



**Continue after Good Decode**

## Timeout between Decodes (Same Barcode)

Timeout between Decodes (Same Barcode) can avoid undesired rereading of same barcode in a given period of time.

To enable/disable the Timeout between Decodes (Same Barcode), scan the appropriate barcode below.

**Enable Timeout between Decodes:** Do not allow the engine to re-read same barcode before the timeout between decodes (same barcode) expires.

**Disable Timeout between Decodes:** Allow the engine to re-read same barcode.



**\*\* Disable Timeout between Decodes**



**Enable Timeout between Decodes**



0006000  
\* Exit Setup



0006010  
Enter Setup

The following parameter sets the timeout between decodes for same barcode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,500ms.

To learn how to program this parameter, see **Appendix 5**.



**Timeout between Decodes (Same Barcode)**

## Sensitivity

Sensitivity specifies the degree of acuteness of the engine's response to changes in ambient illumination. The higher the sensitivity, the lower requirement in illumination change to trigger the engine. You can select an appropriate degree of sensitivity that fits the ambient environment.



**Medium Sensitivity**



**Low Sensitivity**



**High Sensitivity**



**Enhanced Sensitivity**



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

If the above four options fail to meet your needs, you may program the threshold value of illumination change.

Illumination changes that reaches or surpasses the predefined threshold value will cause the engine to start a decode session. The lower the threshold value, the greater the sensitivity of the engine. The default threshold value is 2.

To learn how to program this parameter, see **Appendix 5**.



0312040  
**Threshold Value of Illumination Change (1-20)**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## Continuous Mode

This mode enables the engine to scan/capture, decode and transmit over and over again.

When the engine is operating in Continuous Mode, barcode reading can be suspended/resumed through control over the trigger signal. When barcode reading is in progress, negating the trigger signal after having maintained it for 30ms or longer will suspend barcode reading; when barcode reading is suspended, performing the same control over the trigger signal will resume barcode reading.



0302020  
Continuous Mode

## Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 0ms to 3,600,000ms. The default setting is 3,000ms. To learn how to program this parameter, see **Appendix 5**.



0313000  
Decode Session Timeout

## Timeout between Decodes

This parameter sets the timeout between decode sessions. When a decode session ends, next session will not happen until the timeout between decodes expires. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,000ms. To learn how to program this parameter, see **Appendix 5**.



0313040  
Timeout between Decodes



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## Cellphone Read Mode



0313140

**\*\*Disable Cellphone Read Mode**



0313142

**Enable Cellphone Read Mode**



0006000  
**\* Exit Setup**





## Chapter 4 Scanning Preferences

### Introduction

This chapter contains information as to how to adapt your engine to various applications with preference setting. For instance, to narrow the field of view of the engine to make sure it reads only those barcodes intended by the user.

### Decode Area

#### Whole Area Decoding

When this option is enabled, the engine attempts to decode barcode(s) within its field of view, from the center to the periphery, and transmits the barcode that has been first decoded.



**\*\* Whole Area Decoding**

#### Central Area Decoding

The engine attempts to decode barcode(s) within a specified central area and transmits the barcode that has been first decoded. This option allows the engine to narrow its field of view to make sure it reads only those barcodes intended by the user. For instance, if multiple barcodes are placed closely together, central area decoding in conjunction with appropriate pre-defined central area will insure that only the desired barcode is read.



**Central Area Decoding**

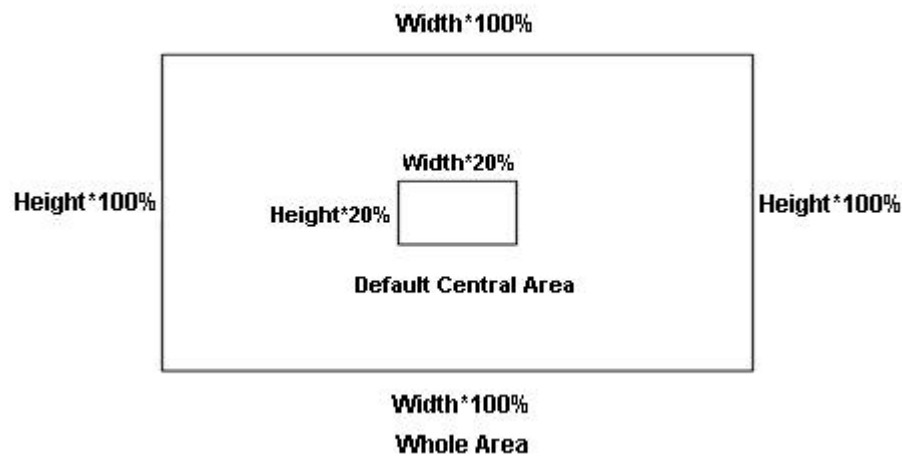




0006010  
Enter Setup

## Specify Central Area

The default central area is a (Width\*20%) by (Height\*20%) area in the center of the engine's field of view, as shown in the figure below. You can define the central area by scanning the **Specify Central Area** barcode and numeric barcode(s) corresponding to a desired percentage (1-100). If Central Area Decoding is enabled by scanning the **Central Area Decoding** barcode, the engine only reads barcodes that intersect the predefined central area.



To learn how to program this parameter, see the “**Appendix 5: Parameter Programming Examples**”.



0322020  
Specify Central Area



0006000  
\* Exit Setup



0006010  
Enter Setup

## Chapter 5 Illumination & Aiming

### Illumination

A couple of illumination options are provided to improve the lighting conditions during every image capture:

**Normal:** Illumination LEDs are turned on during image capture.

**Always ON:** Illumination LEDs keep ON after the engine is powered on.

**OFF:** Illumination LEDs are OFF all the time.



0200000

**\*\* Normal**



0200020

**OFF**



0200010

**Always ON**



0006000  
\* Exit Setup



0006010  
Enter Setup

---

## Aiming

When scanning/capturing image, the engine projects an aiming pattern which allows positioning the target barcode within its field of view and thus makes decoding easier.

**Normal:** The engine projects an aiming pattern only during barcode scanning/capture.

**Always ON:** Aiming pattern is constantly ON after the engine is powered on.

**OFF:** Aiming pattern is OFF all the time.



0201000  
\*\* Normal



0201020  
OFF



0201010  
Always ON



0006000  
\* Exit Setup



0006010  
**Enter Setup**

## Chapter 6 Beep & LED Indications

### Startup Beep

If startup beep is enabled, the engine will beep after being turned on.



0204001

**\*\* Enable Startup Beep**



0204000

**Disable Startup Beep**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

## Beep after Good Decode (Non-programming Barcode)

The engine can provide a PWM output to an external driver circuit to drive a beeper after decoding a non-programming barcode. Scan the appropriate barcode below to enable or disable the emission of good decode beep. Beep type (frequency) and volume are also user programmable.



0203010

**\*\* Beep after Good Decode,Non-programming barcode**



0203000

**Do Not Beep after Good Decode,Non-programming barcode**

## Beep Type



0203020

**Type 1**



0203022

**\*\* Type 3**



0203021

**Type 2**



0006000  
\* Exit Setup



0006010  
Enter Setup

---

## Beep Volume



0203030

**\*\* Loud**



0203032

**Low**



0203031

**Medium**

## Beep on Unknown Character

Due to the differences in keyboard layouts, some characters contained in barcode data may be unavailable on the selected keyboard (USB HID-KBW). As a result, the engine fails to transmit the unknown characters.

Scan the appropriate barcode below to enable or disable the emission of beep when an unknown character is detected.



1103031

**Beep on Unknown Character**



1103030

**\*\* Do Not Beep on Unknown Character**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## Beep after Good Decode (Programming Barcode)



0203041

**\*\* Beep after Good Decode, Programming Barcode**



0203040

**Do Not Beep after Good Decode, Programming Barcode**

## LED Notification for Good Decode



0206011

**\*\* Good Decode LED Notification ON**



0206010

**Good Decode LED Notification OFF**



0006000  
\* Exit Setup





0006010  
**Enter Setup**

---

## Transmit NGR Message

Scan a barcode below to select whether or not to transmit a user-defined NGR (Not Good Read) message when a barcode is not decoded.



0320010

**Transmit NGR Message**



0320000

**\*\* Do Not Transmit NGR Message**

## Edit NGR Message

To edit an NGR message, scan the **Edit NGR Message** barcode and the numeric barcodes corresponding to the ASCII values (decimal) of desired characters and then scan the **Save** barcode.

An NGR message can contain 0-7 characters (ASCII value of character: 0-255).



0320020

**Edit NGR Message**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

## Chapter 7 Data Formatting

In many applications, barcode data needs to be edited and distinguished from one another.

Usually AIM ID and Code ID can be used as identifiers, but in some special cases customized prefix and terminating character suffix like Carriage Return or Line Feed can also be the alternatives.

Data formatting may include:

- ✧ Append AIM ID/Code ID/custom prefix before the decoded data
- ✧ Append custom suffix after the decoded data
- ✧ Append terminating character to the end of the data

The following formats can be used when editing barcode data:

- ✧ [Code ID] + [Custom Prefix] + [AIM ID] + [DATA] + [Custom Suffix] + [Terminating Character]
- ✧ [Custom Prefix] + [Code ID] + [AIM ID] + [DATA] + [Custom Suffix] + [Terminating Character]



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## General Settings

### Enable/Disable All Prefix/Suffix

**Disable All Prefix/Suffix:** Transmit barcode data with no prefix/suffix.

**Enable All Prefix/Suffix:** Allow user to append Code ID prefix, AIM ID prefix, custom prefix/suffix and terminating character to the barcode data before the transmission.



0311010  
**Enable All Prefix/Suffix**



0311000  
**Disable All Prefix/Suffix**

## Prefix Sequences



0317010  
**Code ID+Custom Prefix+AIM ID**



0317040  
**\*\* Custom Prefix+Code ID+AIM ID**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## Custom Prefix

### Enable/Disable Custom Prefix

If custom prefix is enabled, you are allowed to append to the data a user-defined prefix that cannot exceed 10 characters.



**Enable Custom Prefix**



**\*\* Disable Custom Prefix**

### Set Custom Prefix

To set a custom prefix, scan the **Set Custom Prefix** barcode and the numeric barcodes representing the hexadecimal values of a desired prefix and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of characters.

**Note:** A custom prefix cannot exceed 10 characters.



**Set Custom Prefix**

#### Example: Set the custom prefix to “CODE”

1. Check the hex values of “CODE” in the ASCII Table. (“CODE”: 43, 4F, 44, 45)
  2. Scan the **Enter Setup** barcode.
  3. Scan the **Set Custom Prefix** barcode.
  4. Scan the numeric barcodes “4”, “3”, “4”, “F”, “4”, “4”, “4” and “5”.
  5. Scan the **Save** barcode.
  6. Scan the **Exit Setup** barcode.
- 



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## AIM ID Prefix

AIM (Automatic Identification Manufacturers) IDs and ISO/IEC 15424 standards define symbology identifiers and data carrier identifiers. (For the details, see the “**Appendix 2: AIM ID Table**” section). If AIM ID prefix is enabled, the engine will add the symbology identifier before the scanned data after decoding.



Enable AIM ID Prefix



\*\* Disable AIM ID Prefix

## Code ID Prefix

Code ID can also be used to identify barcode type. Unlike AIM ID, Code ID is user programmable. Code ID can only consist of one or two English letters.



Enable Code ID Prefix



\*\* Disable Code ID Prefix

## Restore All Default Code IDs

For the information of default Code IDs, see the “**Appendix 3: Code ID Table**” section.



Restore All Default Code IDs



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## Modify Code ID

Code ID of each symbology can be programmed separately. See the following example to learn how to program a Code ID.

### Example: Set the Code ID of PDF417 to “p”

1. Check the hex value of “p” in the ASCII Table. (“p”: 70)
2. Scan the **Enter Setup** barcode.
3. Scan the **Modify PDF417 Code ID** barcode.
4. Scan the numeric barcodes “7” and “0”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode.



**Modify PDF417 Code ID**



**Modify Data Matrix Code ID**



**Modify QR Code Code ID**



**Modify Code 128 Code ID**



**Modify GS1-128 Code ID**



**Modify AIM-128 Code ID**



0006000  
**\* Exit Setup**



0006010  
Enter Setup



0004040

**Modify EAN-8 Code ID**



0004050

**Modify EAN-13 Code ID**



0004060

**Modify UPC-E Code ID**



0004070

**Modify UPC-A Code ID**



0004240

**Modify ISBN Code ID**



0004230

**Modify ISSN Code ID**



0004130

**Modify Code 39 Code ID**



0004170

**Modify Code 93 Code ID**



0004080

**Modify Interleaved 2 of 5 Code ID**



0004090

**Modify ITF-14 Code ID**



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---



0004100  
**Modify ITF-6 Code ID**



0004150  
**Modify Codabar Code ID**



0004250  
**Modify Industrial 25 Code ID**



0004260  
**Modify Standard 25 Code ID**



0004110  
**Modify Matrix 25 Code ID**



0004220  
**Modify COOP 25 Code ID**



0004280  
**Modify Code 11 Code ID**



0004270  
**Modify Plessey Code ID**



0004290  
**Modify MSI/Plessey Code ID**



0004310  
**Modify GS1 Databar Code ID**



0006000  
**\* Exit Setup**





---

## Custom Suffix

### Enable/Disable Custom Suffix

If custom suffix is enabled, you are allowed to append to the data a user-defined suffix that cannot exceed 10 characters.



**Enable Custom Suffix**



**\*\* Disable Custom Suffix**

### Set Custom Suffix

To set a custom suffix, scan the **Set Custom Suffix** barcode and the numeric barcodes representing the hexadecimal values of a desired suffix and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of characters.

**Note:** A custom suffix cannot exceed 10 characters.



**Set Custom Suffix**

#### Example: Set the custom suffix to “CODE”

1. Check the hex values of “CODE” in the ASCII Table. (“CODE”: 43, 4F, 44, 45)
2. Scan the **Enter Setup** barcode.
3. Scan the **Set Custom Suffix** barcode.
4. Scan the numeric barcodes “4”, “3”, “4”, “F”, “4”, “4”, “4” and “5”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode.





0006010  
**Enter Setup**

---

## Terminating Character Suffix

A terminating character can be used to mark the end of data, which means nothing can be added after it.

A terminating character suffix can contain one or two characters.

### Enable/Disable Terminating Character Suffix

To enable/disable terminating character suffix, scan the appropriate barcode below.



0309010

**\*\* Enable Terminating Character Suffix**



0309000

**Disable Terminating Character Suffix**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## Set Terminating Character Suffix

The engine provides a shortcut for setting the terminating character suffix to 0x0D or 0x0D,0x0A by scanning the following barcode.



0310010

Terminating Character 0x0D



0310020

\*\* Terminating Character 0x0D,0x0A

To set a terminating character suffix, scan the **Set Terminating Character Suffix** barcode and the numeric barcodes representing the hexadecimal value of a desired terminating character and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of terminating characters.

**Note:** A terminating character suffix cannot exceed 2 characters.



0310000

Set Terminating Character Suffix

### Example: Set the terminating character suffix to 0x0D

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Terminating Character Suffix** barcode.
3. Scan the numeric barcodes "0" and "D".
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode.



0006000  
\* Exit Setup



## Chapter 8 Symbologies

### General Settings

#### Enable/Disable All Symbologies

If the **Disable All Symbologies** feature is enabled, the engine will not be able to read any non-programming barcodes except the programming barcodes.



Enable All Symbologies



Disable All Symbologies

#### Enable/Disable 1D Symbologies

If the **Disable 1D Symbologies** feature is enabled, the engine will not be able to read any 1D barcodes.



Enable 1D Symbologies



Disable 1D Symbologies

#### Enable/Disable 2D Symbologies

If the **Disable 2D Symbologies** feature is enabled, the engine will not be able to read any 2D barcodes.



Enable 2D Symbologies



Disable 2D Symbologies





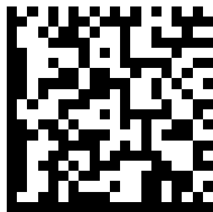
0006010  
Enter Setup

## Video Reverse

Regular barcode: Dark image on a bright background.

Inverse barcode: Bright image on a dark background.

The examples of regular barcode and inverse barcode are shown below.



Regular Barcode



Inverse Barcode

Video Reverse is used to allow the engine to read barcodes that are inverted.

**Video Reverse ON:** Read both regular barcodes and inverse barcodes.

**Video Reverse OFF:** Read regular barcodes only.

The engine shows a slight decrease in scanning speed when Video Reverse is ON.



Video Reverse ON



**\*\* Video Reverse OFF**



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## 1D Symbolologies

### Code 128

#### Restore Factory Defaults



0400000

**Restore the Factory Defaults of Code 128**

#### Enable/Disable Code 128



0400020

**\*\* Enable Code 128**



0400010

**Disable Code 128**

#### Set Length Range for Code 128



0400030

**Set the Minimum Length**



0400040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## **GS1-128 (UCC/EAN-128)**

### **Restore Factory Defaults**



0412000

**Restore the Factory Defaults of GS1-128**

### **Enable/Disable GS1-128**



0412020

**\*\* Enable GS1-128**



0412010

**Disable GS1-128**

### **Set Length Range for GS1-128**



0412030

**Set the Minimum Length**



0412040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## **AIM-128**

### **Restore Factory Defaults**



0423000

**Restore the Factory Defaults of AIM-128**

### **Enable/Disable AIM-128**



0423020

**\*\* Enable AIM-128**



0423010

**Disable AIM-128**

### **Set Length Range for AIM-128**



0423030

**Set the Minimum Length**



0423040

**Set the Maximum Length**



0006000  
**\* Exit Setup**





0006010  
**Enter Setup**

---

## **EAN-8**

### **Restore Factory Defaults**



0401000

**Restore the Factory Defaults of EAN-8**

### **Enable/Disable EAN-8**



0401020

**\*\* Enable EAN-8**



0401010

**Disable EAN-8**



0006000  
**\* Exit Setup**



## Transmit Check Digit

EAN-8 is 8 digits in length with the last one as its check digit used to verify the integrity of the data.



**\*\* Transmit EAN-8 Check Digit**



**Do Not Transmit EAN-8 Check Digit**

## Add-On Code

An EAN-8 barcode can be augmented with a two-digit or five-digit add-on code to form a new one. In the examples below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is add-on code.



**Enable 2-Digit Add-On Code**



**\*\* Disable 2-Digit Add-On Code**



**Enable 5-Digit Add-On Code**



**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of EAN-8 barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus add-on barcode. It can also decode EAN-8 barcodes without add-on codes.





0006010  
Enter Setup

---

### Add-On Code Required

When **EAN-8 Add-On Code Required** is selected, the engine will only read EAN-8 barcodes that contain add-on codes.



**EAN-8 Add-On Code Required**



**\*\* EAN-8 Add-On Code Not Required**

### EAN-8 Extension

**Disable EAN-8 Zero Extend:** Transmit EAN-8 barcodes as is.

**Enable EAN-8 Zero Extend:** Add five leading zeros to decoded EAN-8 barcodes to extend to 13 digits.



**Enable EAN-8 Zero Extend**



**\*\* Disable EAN-8 Zero Extend**



0006000  
\* Exit Setup



0006010  
Enter Setup

---

## EAN-13

### Restore Factory Defaults



0402000

Restore the Factory Defaults of EAN-13

### Enable/Disable EAN-13



0402020

\*\* Enable EAN-13



0402010

Disable EAN-13

### Transmit Check Digit



0402040

\*\* Transmit EAN-13 Check Digit



0402030

Do Not Transmit EAN-13 Check Digit



0006000  
\* Exit Setup



0006010  
Enter Setup

---

## Add-On Code

An EAN-13 barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



**Enable 2-Digit Add-On Code**



**\*\* Disable 2-Digit Add-On Code**



**Enable 5-Digit Add-On Code**



**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of EAN-13 barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus add-on barcode. It can also decode EAN-13 barcodes without add-on codes.

## Add-On Code Required

When **EAN-13 Add-On Code Required** is selected, the engine will only read EAN-13 barcodes that contain add-on codes.



**EAN-13 Add-On Code Required**



**\*\* EAN-13 Add-On Code Not Required**



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## **ISSN**

**Restore Factory Defaults**



0421000

**Restore the Factory Defaults of ISSN**

**Enable/Disable ISSN**



0421020

**Enable ISSN**



0421010

**\*\* Disable ISSN**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## Add-On Code

An ISSN barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



**Enable 2-Digit Add-On Code**



**\*\* Disable 2-Digit Add-On Code**



**Enable 5-Digit Add-On Code**



**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of ISSN barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes ISSN and ignores the add-on code when presented with an ISSN plus add-on barcode. It can also decode ISSN barcodes without add-on codes.

## Add-On Code Required

When **ISSN Add-On Code Required** is selected, the engine will only read ISSN barcodes that contain add-on codes.



**ISSN Add-On Code Required**



**\*\* ISSN Add-On Code Not Required**



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## **ISBN**

### **Restore Factory Default**



0416000  
**Restore the Factory Defaults of ISBN**

### **Enable/Disable ISBN**



0416020  
**\*\* Enable ISBN**



0416010  
**Disable ISBN**

### **Set ISBN Format**



0416030  
**\*\*ISBN-13**



0416040  
**ISBN-10**



0006000  
**\* Exit Setup**





## Add-On Code

An ISBN barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



**Enable 2-Digit Add-On Code**



**\*\* Disable 2-Digit Add-On Code**



**Enable 5-Digit Add-On Code**



**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of ISBN barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes ISBN and ignores the add-on code when presented with an ISBN plus add-on barcode. It can also decode ISBN barcodes without add-on codes.

## Add-On Code Required

When **ISBN Add-On Code Required** is selected, the engine will only read ISBN barcodes that contain add-on codes.



**ISBN Add-On Code Required**



**\*\* ISBN Add-On Code Not Required**





0006010  
**Enter Setup**

---

## UPC-E

### Restore Factory Defaults



0403000

**Restore the Factory Defaults of UPC-E**

### Enable/Disable UPC-E



0403020

**\*\* Enable UPC-E**



0403010

**Disable UPC-E**

### Transmit Check Digit



0403040

**\*\* Transmit UPC-E Check Digit**



0403030

**Do Not Transmit UPC-E Check Digit**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## Add-On Code

A UPC-E barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



Enable 2-Digit Add-On Code



Enable 2-Digit Add-On Code



Enable 5-Digit Add-On Code



\*\* Disable 5-Digit Add-On Code

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of UPC-E barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes UPC-E and ignores the add-on code when presented with a UPC-E plus add-on barcode. It can also decode UPC-E barcodes without add-on codes.

## Add-On Code Required

When **UPC-E Add-On Code Required** is selected, the engine will only read UPC-E barcodes that contain add-on codes.



UPC-E Add-On Code Required



\*\* UPC-E Add-On Code Not Required



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

### **Transmit System Character “0”**

The first character of UPC-E barcode is the system character “0”.



**Transmit System Character “0”**



**\*\* Do Not Transmit System Character “0”**

### **UPC-E Extension**

**Disable UPC-E Extend:** Transmit UPC-E barcodes as is.

**Enable UPC-E Extend”:** Extend UPC-E barcodes to make them compatible in length to UPC-A.



**Enable UPC-E Extend**



**\*\* Disable UPC-E Extend**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## UPC-A

### Restore Factory Defaults



0404000

Restore the Factory Defaults of UPC-A

### Enable/Disable UPC-A



0404020

**\*\* Enable UPC-A**



0404010

**Disable UPC-A**

### Transmit Check Digit



0404040

**\*\* Transmit UPC-A Check Digit**



0404030

**Do Not Transmit UPC-A Check Digit**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

## Add-On Code

A UPC-A barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



Enable 2-Digit Add-On Code



\*\* Disable 2-Digit Add-On Code



Enable 5-Digit Add-On Code



\*\* Disable 5-Digit Add-On Code

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of UPC-A barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes UPC-A and ignores the add-on code when presented with a UPC-A plus add-on barcode. It can also decode UPC-A barcodes without add-on codes.

## Add-On Code Required

When **UPC-A Add-On Code Required** is selected, the engine will only read UPC-A barcodes that contain add-on codes.



UPC-A Add-On Code Required



\*\* UPC-A Add-On Code Not Required



0006000  
\* Exit Setup



0006010  
Enter Setup

---

### Transmit Preamble Character “0”



Transmit Preamble Character “0”



\*\* Do not Transmit Preamble Character “0”

**Note:** The preamble character “0” usually does not appear in printed UPC-A barcodes.



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## **Interleaved 2 of 5**

### **Restore Factory Defaults**



0405000

**Restore the Factory Defaults of Interleaved 2 of 5**

### **Enable/Disable Interleaved 2 of 5**



0405020

**\*\* Enable Interleaved 2 of 5**



0405010

**Disable Interleaved 2 of 5**

### **Set Length Range for Interleaved 2 of 5**



0405030

**Set the Minimum Length**



0405040

**Set the Maximum Length**



0006000  
**\* Exit Setup**





## Check Digit Verification

A check digit is optional for Interleaved 2 of 5 and can be added as the last digit. It is a calculated value used to verify the integrity of the data.

**Disable:** The engine transmits Interleaved 2 of 5 barcodes as is.

**Do Not Transmit Check Digit After Verification:** The engine checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check digit algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

**Transmit Check Digit After Verification:** The engine checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check digit algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



**Do Not Transmit Check Digit After Verification**



**Transmit Check Digit After Verification**

**Note:** If the **Do Not Transmit Check Digit After Verification** option is enabled, Interleaved 2 of 5 barcodes with a length that is less than the configured minimum length after having the check digit excluded will not be decoded. (For example, when the **Do Not Transmit Check Digit After Verification** option is enabled and the minimum length is set to 4, Interleaved 2 of 5 barcodes with a total length of 4 characters including the check digit cannot be read.)





0006010  
**Enter Setup**

---

## ITF-14

ITF-14 is a special kind of Interleaved 2 of 5 with a length of 14 characters and the last character as the check character.



0405260

**Restore the Factory Defaults of ITF-14**



0405080

**Disable ITF-14**



0405090

**\*\* Enable ITF-14 But Do Not Transmit Check Digit**



0405100

**Enable ITF-14 and Transmit Check Digit**

**Note:** It is advisable not to enable ITF-14 and Interleaved 2 of 5 at the same time.



0006000  
**\* Exit Setup**



0006010  
Enter Setup

## ITF-6

ITF-6 is a special kind of Interleaved 2 of 5 with a length of 6 characters and the last character as the check character.



0405270

**Restore the Factory Defaults of ITF-6**



0405110

**\*\* Disable ITF-6**



0405120

**Enable ITF-6 But Do Not Transmit Check Digit**



0405130

**Enable ITF-6 and Transmit Check Digit**

**Note:** It is advisable not to enable ITF-6 and Interleaved 2 of 5 at the same time.



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## **Matrix 2 of 5**

### **Restore Factory Defaults**



0406000

**Restore the Factory Defaults of Matrix 2 of 5**

### **Enable/Disable Matrix 2 of 5**



0406020

**Enable Matrix 2 of 5**



0406010

**\*\* Disable Matrix 2 of 5**

### **Set Length Range for Matrix 2 of 5**



0406030

**Set the Minimum Length**



0406040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## Check Digit Verification



0406050

**Disable**



0406060

**\*\* Do Not Transmit Check Digit After Verification**



0406070

**Transmit Check Digit After Verification**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## **Industrial 2 of 5**

### **Restore Factory Defaults**



0417000

**Restore the Factory Defaults of Industrial 2 of 5**

### **Enable/Disable Industrial 2 of 5**



0417020

**\*\* Enable Industrial 2 of 5**



0417010

**Disable Industrial 2 of 5**

### **Set Length Range for Industrial 2 of 5**



0417030

**Set the Minimum Length**



0417040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## Check Digit Verification



0417050

**\*\* Disable**



0417070

**Transmit Check Digit After Verification**



0417060

**Do Not Transmit Check Digit After Verification**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## Standard 2 of 5 (IATA 2 of 5)

### Restore Factory Defaults



0418000

Restore the Factory Defaults of Standard 25

### Enable/Disable Standard 25



0418020

\*\* Enable Standard 25



0418010

Disable Standard 25

### Set Length Range for Standard 25



0418030

Set the Minimum Length



0418040

Set the Maximum Length



0006000  
\* Exit Setup





0006010  
**Enter Setup**

---

## Check Digit Verification



0418050

**\*\* Disable**



0418070

**Transmit Check Digit After Verification**



0418060

**Do Not Transmit Check Digit After Verification**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## **Code 39**

### **Restore Factory Defaults**



0408000

**Restore the Factory Defaults of Code 39**

### **Enable/Disable Code 39**



0408020

**\*\* Enable Code 39**



0408010

**Disable Code 39**

### **Transmit Start/Stop Character**



0408090

**\*\* Transmit Start/Stop Character**



0408080

**Do not Transmit Start/Stop Character**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

### Set Length Range for Code 39



**Set the Minimum Length**



**Set the Maximum Length**

### Check Digit Verification



**\*\* Disable**



**Transmit Check Digit After Verification**



**Do Not Transmit Check Digit After Verification**

### Enable/Disable Code 39 Full ASCII

The engine can be configured to identify all ASCII characters by scanning the appropriate barcode below.



**\*\* Enable Code 39 Full ASCII**



**Disable Code 39 Full ASCII**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## **Codabar**

### **Restore Factory Defaults**



0409000

**Restore the Factory Defaults of Codabar**

### **Enable/Disable Codabar**



0409020

**\*\* Enable Codabar**



0409010

**Disable Codabar**

### **Set Length Range for Codabar**



0409030

**Set the Minimum Length**



0409040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## Check Digit Verification



0409050

**\*\* Disable**



0409070

**Transmit Check Digit After Verification**



0409060

**Do Not Transmit Check Digit After Verification**

## Transmit Start/Stop Character



0409090

**\*\* Transmit Start/Stop Character**



0409080

**Do not Transmit Start/Stop Character**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

### **Start/Stop Character Format**

You can choose your desired start/stop character format by scanning the appropriate barcode below.



0409100

**\*\* ABCD/ABCD as the Start/Stop Character**



0409110

**ABCD/TN\*E as the Start/Stop Character**



0409120

**Start/Stop Character in Uppercase**



0409130

**Start/Stop Character in Lowercase**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## **Code 93**

### **Restore Factory Defaults**



0410000

**Restore the Factory Defaults of Code 93**

### **Enable/Disable Code 93**



0410020

**\*\* Enable Code 93**



0410010

**Disable Code 93**

### **Set Length Range for Code 93**



0410030

**Set the Minimum Length**



0410040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## Check Digit Verification



0410050

**Disable**



0410060

**\*\* Do Not Transmit Check Digit After Verification**



0410070

**Transmit Check Digit After Verification**



0006000  
**\* Exit Setup**





0006010  
**Enter Setup**

---

## **GS1-Databar (RSS)**

### **Restore Factory Defaults**



0413000

**Restore the Factory Defaults of GS1-Databar**

### **Enable/Disable GS1 Databar**



0413020

**\*\* Enable GS1-DataBar**



0413010

**Disable GS1-DataBar**

### **Transmit Application Identifier "01"**



0413060

**\*\* Transmit Application Identifier "01"**



0413050

**Do Not Transmit Application Identifier "01"**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## **Code 11**

### **Restore Factory Defaults**



0415000

**Restore the Factory Defaults of Code 11**

### **Enable/Disable Code 11**



0415020

**\*\* Enable Code 11**



0415010

**Disable Code 11**

### **Set Length Range for Code 11**



0415030

**Set the Minimum Length**



0415040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

## Transmit Check Digit



0415120

Transmit Check Digit



0415110

\*\* Do Not Transmit Check Digit

## Check Digit Verification



0415050

Disable



0415060

\*\* One Check Digit, MOD11



0415070

Two Check Digits, MOD11/MOD11



0415080

Two Check Digits, MOD11/MOD9



0415090

One Check Digit, MOD11 (Len<=10)  
Two Check Digits, MOD11/MOD11 (Len>10)



0415100

One Check Digit, MOD11 (Len<=10)  
Two Check Digits, MOD11/MOD9 (Len>10)



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## **Plessey**

### **Restore Factory Defaults**



0419000

**Restore the Factory Defaults of Plessey**

### **Enable/Disable Plessey**



0419020

**\*\* Enable Plessey**



0419010

**Disable Plessey**

### **Set Length Range for Plessey**



0419030

**Set the Minimum Length**



0419040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## Check Digit Verification



0419050

**Disable**



0419060

**\*\* Do Not Transmit Check Digit After Verification**



0419070

**Transmit Check Digit After Verification**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## **MSI-Plessey**

### **Restore Factory Defaults**



0420000

**Restore the Factory Defaults of MSI-Plessey**

### **Enable/Disable MSI-Plessey**



0420020

**\*\* Enable MSI-Plessey**



0420010

**Disable MSI-Plessey**

### **Set Length Range for MSI-Plessey**



0420030

**Set the Minimum Length**



0420040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## Transmit Check Digit



0420100  
Transmit Check Digit



0420090  
\*\* Do Not Transmit Check Digit

## Check Digit Verification



0420050  
Disable



0420060  
\*\* One Check Digit, MOD10



0420070  
Two Check Digits, MOD10/MOD10



0420080  
Two Check Digits, MOD10/MOD11



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## 2D Symbolologies

### PDF 417

#### Restore Factory Defaults



0501000

**Restore the Factory Defaults of PDF 417**

#### Enable/Disable PDF 417



0501020

**\*\* Enable PDF 417**



0501010

**Disable PDF 417**

#### Set Length Range for PDF 417



0501030

**Set the Minimum Length**



0501040

**Set the Maximum Length**



0006000  
**\* Exit Setup**





0006010  
Enter Setup

---

## PDF 417 Twin Code

PDF417 twin code is 2 PDF417 barcodes paralleled vertically or horizontally. Two of them must have the same direction and similar specifications and be placed closely together.

There are 3 options for reading PDF417 twin codes:

**Single PDF417 Only:** Read either PDF417 code.

**Twin PDF417 Only:** Read both PDF417 codes.

**Both Single & Twin:** Read both PDF417 codes. If successful, transmit as twin PDF417 only. Otherwise, try single PDF417 only.



**\*\* Single PDF417 Only**



**Twin PDF417 Only**



**Both Single & Twin**

## Transmission order of twin code

**Order 1:** Transmit the one containing more information first.

**Order 2:** Transmit the one containing less information first.



**\*\* Order 1**



**Order 2**



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

## QR Code

### Restore Factory Defaults



0502000

**Restore the Factory Defaults of QR Code**

### Enable/Disable QR Code



0502020

**\*\* Enable QR Code**



0502010

**Disable QR Code**

### Set Length Range for QR Code



0502030

**Set the Minimum Length**



0502040

**Set the Maximum Length**

### Micro QR



0502110

**\*\* Enable Micro QR**



0502100

**Disable Micro QR**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## QR Twin Code

QR twin code is 2 QR barcodes paralleled vertically or horizontally. Two of them must have the same direction and similar specifications and be placed closely together.

There are 3 options for reading QR twin codes:

**Single QR Only:** Read either QR code.

**Twin QR Only:** Read both QR codes.

**Both Single & Twin:** Read both QR codes. If successful, transmit as twin QR only. Otherwise, try single QR only.



**\*\* Single QR Only**



**Twin QR Only**



**Both Single & Twin**



0006000  
\* Exit Setup



0006010  
**Enter Setup**

---

### Transmission order of twin code

**Order 1:** Transmit the one containing more information first.

**Order 2:** Transmit the one containing less information first.

**Order 3:** If the twin code is paralleled horizontally, transmit the one on the left first; if it is paralleled vertically, transmit the one in the upper position first.



0502140

**Order 1**



0502130

**Order 2**



0502120

**\*\* Order 3**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## Data Matrix

### Restore Factory Defaults



0504000

**Restore the Factory Defaults of Data Matrix**

### Enable/Disable Data Matrix



0504020

**\*\* Enable Data Matrix**



0504010

**Disable Data Matrix**

### Set Length Range for Data Matrix



0504030

**Set the Minimum Length**



0504040

**Set the Maximum Length**



0006000  
**\* Exit Setup**



0006010  
**Enter Setup**

---

## Rectangular Barcode



0504110

**\*\* Enable Rectangular Barcode**



0504100

**Disable Rectangular Barcode**

## Mirror Image



0504331

**\*\* Decode Mirror Images**



0504330

**Do Not Decode Mirror Images**



0006000  
**\* Exit Setup**



0006010  
Enter Setup

---

## Data Matrix Twin Code

Data Matrix twin code is 2 Data Matrix barcodes paralleled vertically or horizontally. Two of them must have the same direction and similar specifications and be placed closely together.

There are 3 options for reading Data Matrix twin codes:

**Single Data Matrix Only:** Read either Data Matrix code.

**Twin Data Matrix Only:** Read both Data Matrix codes. Transmission order: Data Matrix code on the left (in the upper position) followed by the one on the right (in the lower position).

**Both Single & Twin:** Read both Data Matrix codes. If successful, transmit as twin Data Matrix only. Otherwise, try single Data Matrix only.



**\*\* Single Data Matrix Only**



**Twin Data Matrix Only**



**Both Single & Twin**



0006000  
\* Exit Setup



0006010  
Enter Setup

## Chapter 9 Image Control

### Ambient Illumination

Ambient lighting conditions may vary from one operating environment to another, such as fluorescent lit warehouses or sunlit open spaces. Fluorescent lights may flicker when using AC power source in 50-60Hz. Usually indoor illuminance is around 1,000 lux while outdoor illuminance may reach 60,000 lux or even over 100,000 lux.

Two options are provided for ambient illumination settings:

**Normal Illuminance:** applicable to most indoor/outdoor environments.

**High Illuminance:** applicable to special environments with super-intense light source.

Change to this settings will not take effect until the engine reboots or wakes up from sleep.



0313150

**\*\* Normal Illuminance (0~60000lux)**



0313151

**High Illuminance (60000~120000lux)**



0006000  
\* Exit Setup





0006010  
Enter Setup

## Image Flipping

The user may get reversed images when the engine is installed in non-standard ways. When it happens, image flipping can be used to right the “wrong”.

The following figures illustrate standard image and three flipped images.

- ✧ Fig.8-1 Standard Image: Image the engine should get when it is installed properly and no reflector is used in its optical imaging system.
- ✧ Fig.8-2 Horizontal Flipped Image: It happens when horizontal reflection occurs along the optical path. To get standard images, enable the **Flip Horizontally** option.
- ✧ Fig.8-3 Vertical Flipped Image: It happens when vertical reflection occurs along the optical path. To get standard images, enable the **Flip Vertically** option.
- ✧ Fig.8-4 Horizontal and Vertical Flipped Image: It happens when the engine is installed upside down. To get standard images, enable the **Flip Horizontally and Vertically** option.



Fig.8-1 Standard Image



Fig.8-2 Horizontal Flipped Image



Fig.8-3 Vertical Flipped Image



Fig.8-4 Horizontal and Vertical Flipped Image



0006000  
\* Exit Setup



0006010  
Enter Setup

---

## Flip



0202000  
\*\* Do Not Flip



0202030  
Flip Vertically



0202031  
Flip Horizontally



0202032  
Flip Horizontally and Vertically

## Flip Vertically



0202033  
Flip Vertically



0202034  
Do Not Flip Vertically

## Flip Horizontally



0202035  
Flip Horizontally



0202036  
Do Not Flip Horizontally



0006000  
\* Exit Setup

## Chapter 10 Troubleshooting

### FAQ

**Problem: Barcodes cannot be read.**

Solution:

1. Find out the barcode type and verify that the barcode type is enabled. If the barcode parameters include check digit verification, select the Disable option.
2. If you do not know the barcode type, enable all symbologies.
3. If they are inverse barcodes (bright images on a dark background), enable the Video Reverse feature.

**Problem: Incorrect output.**

Solution:

1. If this problem happens to all barcodes and additional characters appear before/after barcode data, disable all prefix/suffix.
2. If this problem only happens to some barcodes and matches one of the following situations:
  - a) incomplete barcode data: Enable the check digit verification.
  - b) both the first and last characters are asterisks (\*): Disable the transmission of start/stop characters of Code 39.
  - c) "a" transmitted as "+A": Enable Code 39 Full ASCII.

**Problem: Barcodes can be read, but cannot be displayed.**

Solution: Verify that the serial port parameter (such as baud rate, data bit and stop bit) settings match the host requirements.

---

**Problem: Illumination and aiming beams are OFF.**

Solution:

1. Verify that the engine is properly powered up.
2. Send “?” to the engine. If the engine returns a reply of “!”, then send programming commands to turn on illumination and aimer.

**Problem: Carriage Return/Line Feed settings.**

Solution: See the “**Terminating Character Suffix**” section in Chapter 7.

# Appendix

## Appendix 1: Factory Defaults Table

Parameter		Factory Default	Remark
<b>Programming Barcode</b>			
Barcode Programming		Disabled	
Programming Barcode Data		Do not send	
<b>Communication Settings</b>			
TTL-232	Baud Rate	9600	
	Parity Check	None	
	Data Bit	8	
	Stop Bit	1	
	Hardware Flow Control	No flow control	
HID-KBW (optional)	USB Country Keyboard Type	U.S.	
	Convert Case	No conversion	
	Inter-Keystroke Delay	No delay	
	Beep on Unknown Character	Do not beep	
<b>Scan Mode</b>			
Scan Mode		Batch mode	Options: Batch mode, Trigger mode, Sense mode, Continuous mode.
Trigger Mode	Decode Session Timeout	3,000ms	Applicable to a Trigger mode, Sense mode, Continuous mode. 0~3,600,000ms
	Trigger Condition	Electric level	
	Auto Sleep	Enabled	
	Time Period from Idle to Sleep	500ms	0~65,535ms
Sense Mode	Decode Session Timeout	3,000ms	Applicable to Trigger mode, Sense mode, Continuous mode. 0~3,600,000ms
	Image Stabilization Timeout	500ms	0~1,600ms
	Operation after Good Decode	Pause after good decode	
	Timeout between Decodes (Same Barcode)	Disabled	
		1,500ms	0~65,535ms
	Threshold Value of Illumination Change	2	1~20

Parameter		Factory Default	Remark
Continuous Mode	Decode Session Timeout	3,000ms	Applicable to Trigger mode, Sense mode, Continuous mode. 0~3,600,000ms
	Timeout between Decodes	1000ms	0~65,535ms
Cellphone Read Mode		Disabled	
Scanning Preferences			
Decode Area		Whole Area Decoding	
Central Area		20%	
Illumination & Aiming			
Illumination		Normal	
Aiming		Normal	
Beep & LED Indications			
Startup Beep		Enabled	
Beep after Good Decode (Non-Programming Barcode)	Notification	Enabled	
	Beep Type	Type 3	
	Beep Volume	Loud	
Beep after Good Decode (Programming Barcode)		Enabled	
LED Notification for Good Decode		Enabled	
NGR (Not Good Read) Message		Do not transmit	
		None	
Data Formatting			
Prefix Sequence		Custom Prefix+Code ID+AIM ID	
Custom Prefix		Disabled	
		None	
AIM ID Prefix		Disabled	
Code ID Prefix		Disabled	
Custom Suffix		Disabled	
		None	
Terminating Character Suffix		Enabled	
		0x0D, 0x0A	Carriage Return /Line Feed
Image Control			
Ambient Illumination		Normal illuminance	
Image Flipping		Do not flip	

Parameter	Factory Default	Remark
<b>Symbologies</b>		
Video Reverse	Disabled	Applicable to all symbologies.
<b>Code 128</b>		
Code 128	Enabled	
Maximum Length	127	
Minimum Length	1	
<b>GS1-128 (UCC/EAN-128)</b>		
GS1-128	Enabled	
Maximum Length	127	
Minimum Length	1	
<b>AIM-128</b>		
AIM-128	Enabled	
Maximum Length	127	
Minimum Length	1	
<b>EAN-8</b>		
EAN-8	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Extend to EAN-13	Disabled	
<b>EAN-13</b>		
EAN-13	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
<b>ISSN</b>		
ISSN	Disabled	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	

---

Parameter	Factory Default	Remark
<b>ISBN</b>		
ISBN	Enabled	
ISBN Format	ISBN-13	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
<b>UPC-E</b>		
UPC-E	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Extend to UPC-A	Disabled	
System Character "0"	Do not transmit	
<b>UPC-A</b>		
UPC-A	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Preamble Character "0"	Do not transmit	
<b>Interleaved 2 of 5</b>		
Interleaved 2 of 5	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Maximum Length	100	
Minimum Length	6	
<b>ITF-6</b>		
ITF-6	Disabled	
Check Digit	Do not transmit	

---



Parameter	Factory Default	Remark
<b>ITF-14</b>		
ITF-14	Enabled	
Check Digit	Do not transmit	
<b>Matrix 2 of 5</b>		
Matrix 2 of 5	Disabled	
Check Digit Verification	Enabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	6	
<b>Industrial 2 of 5</b>		
Industrial 2 of 5	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	6	
<b>Standard 2 of 5</b>		
Standard 2 of 5	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	6	
<b>Code 39</b>		
Code 39	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Start/Stop Character	Transmit	
Code 39 Full ASCII	Enabled	
Maximum Length	127	
Minimum Length	1	

Parameter	Factory Default	Remark
<b>Codabar</b>		
Codabar	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Start/Stop Character	Transmit	
Start/Stop Character Format	ABCD/ABCD	
Maximum Length	127	
Minimum Length	1	
<b>Code 93</b>		
Code 93	Enabled	
Check Digit Verification	Enabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	3	
<b>GS1 Databar</b>		
GS1 Databar	Enabled	
Application Identifier "01"	Transmit	
<b>Code 11</b>		
Code 11	Enabled	
Check Digit Verification	One check digit, MOD11	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	2	
<b>Plessey</b>		
Plessey	Enabled	
Check Digit Verification	Enabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	1	

---

Parameter	Factory Default	Remark
<b>MSI-Plessey</b>		
MSI-Plessey	Enabled	
Check Digit Verification	One check digit, MOD10	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	2	
<b>PDF 417</b>		
PDF 417	Enabled	
Maximum Length	2710	
Minimum Length	1	
PDF 417 Twin Code	Read single PDF417 only	
Transmission Order of Twin Code	Order 1	
<b>QR Code</b>		
QR Code	Enabled	
Micro QR	Enabled	
Maximum Length	7089	
Minimum Length	1	
QR Twin Code	Read single QR only	
Transmission Order of Twin Code	Order 3	
<b>Data Matrix</b>		
Data Matrix	Enabled	
Rectangular Barcode	Enabled	
Mirror Image	Decode	
Maximum Length	3116	
Minimum Length	1	
DM Twin Code	Read single DM only	

---

## Appendix 2: AIM ID Table

Symbology	AIM ID	Remark
EAN-13	]E0	Standard EAN-13
	]E3	EAN-13 + 2/5-Digit Add-On Code
EAN-8	]E4	Standard EAN-8
	]E4...]E1...	EAN-8 + 2-Digit Add-On Code
	]E4...]E2...	EAN-8 + 5-Digit Add-On Code
UPC-E	]E0	Standard UPC-E
	]E3	UPC-E + 2/5-Digit Add-On Code
UPC-A	]E0	Standard UPC-A
	]E3	UPC-A + 2/5-Digit Add-On Code
Code 128	]C0	Standard Code 128
GS1-128 (UCC/EAN-128)	]C1	FNC1 is the character right after the start character
AIM-128	]C2	FNC1 is the 2nd character after the start character
ISBT-128	]C4	
Interleaved 2 of 5	]I0	No check digit verification
	]I1	Transmit check digit after verification
	]I3	Do not transmit check digit after verification
ITF-6	]I1	Transmit check digit
	]I3	Do not transmit check digit
ITF-14	]I1	Transmit check digit
	]I3	Do not transmit check digit
Industrial 2 of 5	]S0	Not specified
Standard 2 of 5	]R0	No check digit verification
	]R8	One check digit, MOD10; do not transmit check digit
	]R9	One check digit, MOD10; transmit check digit
Code 39	]A0	Transmit barcodes as is; Full ASCII disabled; no check digit verification
	]A1	One check digit, MOD43; transmit check digit
	]A3	One check digit, MOD43; do not transmit check digit
	]A4	Full ASCII enabled; no check digit verification
	]A5	Full ASCII enabled; transmit check digit
	]A7	Full ASCII enabled; do not transmit check digit
Codabar	]F0	Standard Codabar
	]F2	Transmit check digit after verification
	]F4	Do not transmit check digit after verification

Symbology	AIM ID	Remark
Code 93	JG0	Standard Code 93
Code 11	JH0	One check digit MOD11; transmit check digit
	JH1	Two check digits, MOD11/MOD11; transmit check digit
	JH3	Do not transmit check digit after verification
	JH9	No check digit verification
GS1-DataBar (RSS)	Je0	Standard GS1-DataBar
Plessey	JP0	Standard Plessey
MSI-Plessey	JM0	One check digit, MOD10; transmit check digit
	JM1	One check digit, MOD10; do not transmit check digit
	JM8	Two check digits
	JM9	No check digit verification
Matrix 2 of 5	JX0	Specified by the manufacturer
	JX1	No check digit verification
	JX2	One check digit, MOD10; transmit check digit
	JX3	One check digit, MOD11; do not transmit check digit
ISBN	JX4	Standard ISBN
ISSN	JX5	Standard ISSN
PDF417	JL0	Comply with 1994 PDF417 specifications
Data Matrix	Jd0	ECC000 - ECC140
	Jd1	ECC200
	Jd2	ECC200, FNC1 is the 1st or 5th character after the start character
	Jd3	ECC200, FNC1 is the 2nd or 6th character after the start character
	Jd4	ECC200, ECI included
	Jd5	ECC200, FNC1 is the 1st or 5th character after the start character, ECI included
	Jd6	ECC200, FNC1 is the 2nd or 6th character after the start character, ECI included
QR Code	JQ0	QR1
	JQ1	2005 version, ECI excluded
	JQ2	2005 version, ECI included
	JQ3	QR Code 2005, ECI excluded, FNC1 is the 1st character after the start character
	JQ4	QR Code 2005, ECI included, FNC1 is the 1st character after the start character
	JQ5	QR Code 2005, ECI excluded, FNC1 is the 2nd character after the start character
	JQ6	QR Code 2005, ECI included, FNC1 is the 2nd character after the start character

**Reference:** ISO/IEC 15424:2008 Information technology – Automatic identification and data capture techniques – Data Carrier Identifiers (including Symbology Identifiers).

---

## Appendix 3: Code ID Table

Symbology	Code ID
Code 128	j
GS1-128(UCC/EAN-128)	j
AIM-128	f
EAN-8	d
EAN-13	d
ISSN	n
ISBN	B
UPC-E	c
UPC-A	c
Interleaved 2 of 5	e
ITF-6	e
ITF-14	e
Matrix 2 of 5	v
Industrial 2 of 5	D
Standard 2 of 5	s
Code 39	b
Codabar	a
Code 93	i
Code 11	H
Plessey	p
MSI-Plessey	m
GS1 Databar	R
PDF417	r
QR Code	Q
Data Matrix	u

---

## Appendix 4: ASCII Table

Hex	Dec	Char
00	0	NUL (Null char.)
01	1	SOH (Start of Header)
02	2	STX (Start of Text)
03	3	ETX (End of Text)
04	4	EOT (End of Transmission)
05	5	ENQ (Enquiry)
06	6	ACK (Acknowledgment)
07	7	BEL (Bell)
08	8	BS (Backspace)
09	9	HT (Horizontal Tab)
0a	10	LF (Line Feed)
0b	11	VT (Vertical Tab)
0c	12	FF (Form Feed)
0d	13	CR (Carriage Return)
0e	14	SO (Shift Out)
0f	15	SI (Shift In)
10	16	DLE (Data Link Escape)
11	17	DC1 (XON) (Device Control 1)
12	18	DC2 (Device Control 2)
13	19	DC3 (XOFF) (Device Control 3)
14	20	DC4 (Device Control 4)
15	21	NAK (Negative Acknowledgment)
16	22	SYN (Synchronous Idle)
17	23	ETB (End of Trans. Block)
18	24	CAN (Cancel)
19	25	EM (End of Medium)
1a	26	SUB (Substitute)
1b	27	ESC (Escape)
1c	28	FS (File Separator)
1d	29	GS (Group Separator)

---

Hex	Dec	Char
1e	30	RS (Request to Send)
1f	31	US (Unit Separator)
20	32	SP (Space)
21	33	! (Exclamation Mark)
22	34	" (Double Quote)
23	35	# (Number Sign)
24	36	\$ (Dollar Sign)
25	37	% (Percent)
26	38	& (Ampersand)
27	39	` (Single Quote)
28	40	( (Right / Closing Parenthesis)
29	41	) (Right / Closing Parenthesis)
2a	42	* (Asterisk)
2b	43	+ (Plus)
2c	44	, (Comma)
2d	45	- (Minus / Dash)
2e	46	. (Dot)
2f	47	/ (Forward Slash)
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3a	58	: (Colon)
3b	59	; (Semi-colon)
3c	60	< (Less Than)
3d	61	= (Equal Sign)

---



---

Hex	Dec	Char
3e	62	> (Greater Than)
3f	63	? (Question Mark)
40	64	@ (AT Symbol)
41	65	A
42	66	B
43	67	C
44	68	D
45	69	E
46	70	F
47	71	G
48	72	H
49	73	I
4a	74	J
4b	75	K
4c	76	L
4d	77	M
4e	78	N
4f	79	O
50	80	P
51	81	Q
52	82	R
53	83	S
54	84	T
55	85	U
56	86	V
57	87	W
58	88	X
59	89	Y
5a	90	Z
5b	91	[ (Left / Opening Bracket)
5c	92	\ (Back Slash)
5d	93	] (Right / Closing Bracket)

---

---

Hex	Dec	Char
5e	94	^ (Caret / Circumflex)
5f	95	_ (Underscore)
60	96	' (Grave Accent)
61	97	A
62	98	b
63	99	C
64	100	D
65	101	E
66	102	F
67	103	G
68	104	H
69	105	I
6a	106	J
6b	107	K
6c	108	L
6d	109	M
6e	110	N
6f	111	O
70	112	P
71	113	Q
72	114	R
73	115	S
74	116	T
75	117	U
76	118	V
77	119	W
78	120	X
79	121	Y
7a	122	Z
7b	123	{ (Left/ Opening Brace)
7c	124	(Vertical Bar)
7d	125	} (Right/Closing Brace)
7e	126	~ (Tilde)
7f	127	DEL (Delete)

---

---

## Appendix 5: Parameter Programming Examples

The following examples show you how to program parameters by scanning programming barcodes.

### a. Program the Decode Session Timeout

**Example: Set the decode session timeout to 1500ms**

1. Scan the **Enter Setup** barcode.
2. Scan the **Decode Session Timeout** barcode. (See the “**Decode Session Timeout**” section in Chapter 3)
3. Scan the numeric barcodes “1”, “5”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

### b. Program the Time Period from Idle to Sleep

**Example: Set the time period from idle to sleep to 500ms**

1. Scan the **Enter Setup** barcode.
2. Scan the **Time Period from Idle to Sleep** barcode. (See the “**Auto Sleep**” section in Chapter 3)
3. Scan the numeric barcodes “5”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

### c. Program the Image Stabilization Timeout

**Example: Set the image stabilization timeout to 500ms**

1. Scan the **Enter Setup** barcode.
  2. Scan the **Image Stabilization Timeout** barcode. (See the “**Image Stabilization Timeout**” section in Chapter 3)
  3. Scan the numeric barcodes “5”, “0” and “0”.
  4. Scan the **Save** barcode.
  5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

---

#### **d. Program the Timeout between Decodes (Same Barcode)**

**Example: Set the timeout between decodes (same barcode) to 1000ms**

1. Scan the **Enter Setup** barcode.
2. Scan the **Timeout between Decodes (Same Barcode)** barcode. (See the “**Timeout between Decodes (Same Barcode)**” section in Chapter 3)
3. Scan the numeric barcodes “1”, “0”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

#### **e. Program the Threshold Value of Illumination Change**

**Example: Set the threshold value of illumination change to 4**

1. Scan the **Enter Setup** barcode.
2. Scan the **Threshold Value of Illumination Change** barcode. (See the “**Sensitivity**” section in Chapter 3)
3. Scan the numeric barcode “4”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

#### **f. Program the Timeout between Decodes**

**Example: Set the timeout between decodes to 500ms**

1. Scan the **Enter Setup** barcode.
  2. Scan the **Timeout between Decodes** barcode. (See the “**Timeout between Decodes**” section in Chapter 3)
  3. Scan the numeric barcodes “5”, “0” and “0”.
  4. Scan the **Save** barcode.
  5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

---

## **g. Program the Central Area**

**Example: Set the percentage of central area to 20%**

1. Scan the **Enter Setup** barcode.
2. Scan the **Specify Central Area** barcode.
3. Scan the numeric barcodes “2” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## **h. Program the Custom Prefix/Suffix**

**Example: Set the custom prefix to “CODE”**

1. Check the hex values of “CODE” in the ASCII Table. (“CODE”: 43, 4F, 44, 45)
2. Scan the **Enter Setup** barcode.
3. Scan the **Set Custom Prefix** barcode. (See the “**Set Custom Prefix**” section in Chapter 6)
4. Scan the numeric barcodes “4”, “3”, “4”, “F”, “4”, “4”, “4” and “5”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## **i. Program the Terminating Character Suffix**

**Example: Set the terminating character suffix to 0x0D**

1. Scan the **Enter Setup** barcode.
  2. Scan the **Set Terminating Character Suffix** barcode. (See the “**Set Terminating Character Suffix**” section in Chapter 6)
  3. Scan the numeric barcodes “0” and “D”.
  4. Scan the **Save** barcode.
  5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

---

## j. Program the Code ID

### Example: Set the Code ID of PDF 417 to “p”

1. Check the hex value of “p” in the ASCII Table. (“p”: 70)
2. Scan the **Enter Setup** barcode.
3. Scan the **Modify PDF417 Code ID** barcode. (See the “**Modify Code ID**” section in Chapter 6)
4. Scan the numeric barcodes “7” and “0”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## k. Program the NGR Message

### Example: Set the NGR message to “!ERR”

1. Check the hex values of “!ERR” in the ASCII Table. (“!ERR”: 21, 45, 52, 52)
2. Scan the **Enter Setup** barcode.
3. Scan the **Edit NGR Message** barcode. (See the “**Edit NGR Message**” section in Chapter 5)
4. Scan the numeric barcodes “2”, “1”, “4”, “5”, “5”, “2”, “5” and “2”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

---

## I. Program the Length Range (Maximum/Minimum Lengths) for a Symbology

**Note:** If minimum length is set to be greater than maximum length, the engine only decodes barcodes with either the minimum or maximum length. If you only want to read barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

### **Example: Set the engine to decode Code 128 barcodes containing between 8 and 12 characters**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode. (See the “**Set Length Range for Code 128**” section in Chapter 7)
3. Scan the numeric barcode “8”.
4. Scan the **Save** barcode.
5. Scan the **Set the Maximum Length** barcode. (See the “**Set Length Range for Code 128**” section in Chapter 7)
6. Scan the numeric barcodes “1” and “2”.
7. Scan the **Save** barcode.
8. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

---

# Appendix 6: Digit Barcodes

0-9





---

**A-F**



**A**



**B**



**C**



**D**



**E**



**F**

---

## Appendix 7: Save/Cancel Barcodes

After reading numeric barcode(s), you need to scan the **Save** barcode to save the data. If you scan the wrong digit(s), you can either scan the **Cancel** barcode and then start the configuration all over again, or scan the **Delete the Last Digit** barcode and then the correct digit, or scan the **Delete All Digits** barcode and then the digits you want.

For instance, after reading the **Maximum Length** barcode and numeric barcodes “1”, “2” and “3”, you scan:

- ✧ **Delete the Last Digit:** The last digit “3” will be removed.
- ✧ **Delete All Digits:** All digits “123” will be removed.
- ✧ **Cancel:** The maximum length configuration will be cancelled. And the engine is still in the setup mode.



0000160

**Save**



0000170

**Delete the Last Digit**



0000180

**Delete All Digits**



0000190

**Cancel**



Headquarters / 总部

福建新大陆自动识别技术有限公司

地址: 福建省福州市马尾区儒江西路 1 号新大陆科技园

邮编: 350015

电话: +86 - (0) 591-83979222

传真: +86 - (0) 591-83979208

E-mail: [marketing@nlscan.com](mailto:marketing@nlscan.com)

WEB: [www.nlscan.com](http://www.nlscan.com)

Newland Europe BV/ 欧洲新大陆有限公司

Rolweg 25, 4104 AV Culemborg, The Netherlands

TEL: +31 (0) 345 87 00 33

FAX: +31 (0) 345 87 00 39

Email: [sales@newland-id.com](mailto:sales@newland-id.com)

WEB: [www.newland-id.com](http://www.newland-id.com)

Tech Support: [tech-support@newland-id.com](mailto:tech-support@newland-id.com)

Newland North America Inc. / 北美新大陆有限公司

Address: 46559 Fremont Blvd., Fremont, CA 94538, USA

TEL: 510 490 3888

Fax: 510 490 3887

Email: [info@newlandna.com](mailto:info@newlandna.com)

WEB: [www.newlandna.com](http://www.newlandna.com)

Newland Taiwan Inc. / 台湾新大陆资讯科技股份有限公司

7F-6, No. 268, Liancheng Rd., Jhonghe Dist. 235, New Taipei City, Taiwan

新北市 235 中和區連城路 268 號 7 樓之 6 (遠東世紀廣場 J 棟)

TEL: +886 2 7731 5388

FAX: +886 2 7731 5389

Email: [sales.tw@newland-id.com](mailto:sales.tw@newland-id.com)

WEB: [www.newland-id.com.tw](http://www.newland-id.com.tw)